

Supplier First Article Inspection (FAI) Requirements	
Author: Collins Supplier Quality	Issue Date: November 2, 2024
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1.0 PURPOSE/SCOPE

- 1.1 When this document is referenced in Collins Aerospace requirements, purchase orders, or other supplier agreements, suppliers and their sub-tier suppliers are responsible for compliance to all applicable requirements herein.
- 1.2 Suppliers of the following types (as defined by COL-ASQR-PRO-0003) are responsible for compliance to all applicable requirements herein.
 - 1.2.1 Type 1: BTP, Collins Aerospace Design Part Manufacturer
 - 1.2.2 Type 2: Design Responsible Supplier
 - 1.2.3 Type 3: Distributor
 - 1.2.4 Type 4: Special Process Supplier
- 1.3 FAI shall be performed in accordance with the latest revision of AS/EN/SJAC9102 and the requirements herein. When AS/EN/SJAC9102 revisions are deployed, Collins may provide guidance related to implementation timing.
 - 1.3.1 All FAI performed on Collins product shall meet the requirements of AS/EN/SJAC9102, including all levels of product (e.g., detail, sub-assembly, assembly), any design-control authority (e.g., Collins, supplier), and all types of media (e.g., 2D, 3D DPD dataset, mylars, tabulated drawings, coordinate drawings).
- 1.4 FAI shall be performed if the FAI status of a product cannot be fully established.
- 1.5 Collins Aerospace may require a supplier to perform FAI or submit a FAIR at any time.
 - 1.5.1 This requirement may be communicated through PO or via a FAIR requirement request in Net-Inspect.
- 1.6 Additional requirements may be added by Collins SBUs/sites to supplement these requirements.

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This document flows the requirements of:

AS/EN/SJAC9102, First Article Inspection Requirement

2.0 RESPONSIBILITIES

- 2.1 Suppliers shall comply with the latest revisions of this procedure and Collins Aerospace SBU/site requirements. Suppliers shall establish compliance within 90 days of the document effective date unless otherwise specified in a Collins Aerospace publication notification.
- 2.2 Order of precedence, in circumstances of conflicting requirements, shall be managed in accordance with COL-ASQR-PRO-0003.
- 2.3 For questions / interpretation of AS/EN/SJAC9102, supplier should first consult the Supply Chain Management Handbook published by IAQG and available online as public information at <https://iaqg.org/tools/scmh/>. If further assistance is needed, contact the Collins buyer.
- 2.4 Refer to other quality flow-down documentation (e.g., HSM17, RC-9000) if a cancelled or superseded specification is called out on a Collins Aerospace drawing. FAIR shall identify both the as-built configuration and the designed configuration, if different due to cancelled or superseded specification(s).

3.0 REFERENCES

DOCUMENT NUMBER	DOCUMENT TITLE
AS/EN/SJAC9102	First Article Inspection Requirement
HSM17	Supplier Product-Release Program
RC-9000	Supplier Quality Management System Requirements
COL-ASQR-FRM-0002	Supplier Process Change Notification
COL-ASQR-FRM-0003	Supplier Request for Information (SRI)
COL-ASQR-PRO-0003	Aerospace Supplier Quality Requirements

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4.0 DEFINITIONS/ACRONYMS

TERM / ACRONYM	DEFINITION
2D	Two dimensional
3D	Three dimensional
As-built configuration	The configuration of the FAI part utilized during FAI manufacturing, assembly, etc.
BTP	Build to Print
CCS	Configuration Control Sheet
CoC	Certificate of Conformance
DISCUS	Software that automates analyzing and extracting characteristics from a drawing or model.
DPD	Digital Product Definition (sometimes called MBD for model-based definition or PDD for product definition dataset)
GD&T	Geometric Dimensioning & Tolerancing
IAQG	International Aerospace Quality Group
LTA	Long Term Agreement
M&PT / M&P	Material and Process Technology or Materials and Process
MPI	Magnetic Particle Inspection
Nonconformance	A part, material, or assembly that does not meet specified design characteristic(s)
SBU	Strategic Business Unit
SRI	Supplier Request for Information (e.g., COL-ASQR-FRM-0003)
PCB	Printed Circuit Board (aka Printed Wiring Board): an unpopulated circuit board.
PO	Purchase Order
QN	Quality Notification

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When form is capitalized in this document, it refers to one of the three FAIR forms referenced in AS/EN/SJAC9102, namely:

- Form 1 – Part Number Accountability
- Form 2 – Product Accountability – Materials, Special Processes, and Functional Testing
- Form 3 – Characteristic Accountability, Verification, and Compatibility Evaluation

See AS/EN/SJAC9102 for additional definitions regarding the following:

- Assembly
- Attribute Data
- Ballooned Design Characteristic
- Ballooned Document
- Baseline Part Number
- Commercial-off-the-shelf (COTS) Item
- Deliverable Software
- Design Characteristic
- Designed Tooling
- Detail Part
- Digital Product Definition (DPD)
- First Article Inspection (FAI)
- First Article Inspection Report (FAIR)
- First Production Run
- Modified Commercial-off-the-shelf (COTS) / Standard Catalog Item
- Multiple Characteristics
- Product
- Qualified Tooling
- Reference Characteristic
- Special Process
- Standard Catalog Item
- Variable Data

5.0 PROCEDURE/REQUIREMENTS

5.1 FAIR Requirements

5.1.1 FAI shall be performed to released Collins design requirements, even if supplier-controlled documentation is used to produce the product.

5.1.1.1 Part number, name, and revision (Form 1, fields 1, 2, and 5) shall be the Collins part number, name, and revision, when available.

5.1.1.2 Drawing number and revision shall be from the Collins drawing, when available.

5.1.2 The requirements in this document do not replace or remove the requirement for suppliers / manufacturers to complete internal FAI to their own drawings when they exist.

5.1.3 All FAIRs pertaining to Collins product, regardless of design responsibility, shall be made available to Collins upon request.

5.1.4 The FAI shall be completed to the PO requirements (e.g., Collins drawing, Ops Sheet, Installation drawing, CCS).

5.2 FAI Planning

5.2.1 Suppliers are expected to comply with the FAI planning requirements denoted in AS/EN/SJAC9102. As an output of FAI planning activity, suppliers shall initiate the FAI process.

5.3 Submission of FAIR to Collins for Review

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- 5.3.1 The holder of the Collins Aerospace PO is responsible for the submittal of all relevant FAIR documentation to Collins, including detail-part characteristics and FAIRs generated by its supply chain.
- 5.3.2 When the Collins SBU/site has selected Net-Inspect as the means of FAI submission, FAI reports and associated data shall be created, reviewed, and stored using the Net-Inspect software application. Suppliers should use DISCUS or another ballooning software to enter information in Forms 1, 2, and 3 located in Net-Inspect.
- 5.3.2.1 To register for Net-Inspect system, go to this link: <https://www.net-inspect.com/>. Use of Net-Inspect for FAI on Collins product is free for Collins suppliers.
- 5.3.2.2 DISCUS is available free of charge to suppliers for characteristic identification. Consult your Collins SBU-specific contact with questions related to obtaining a license for DISCUS. Use the following link to start the installation process: <https://www.discussoftware.com/customers/oem-programs/collins-aerospace-program/>
- 5.3.3 Collins may elect to review or participate in the supplier's FAI process at any time and may require in-process and/or final FAI validation hold points or FAI approval prior to shipment to Collins (including an onsite review at the supplier's facility).
- 5.3.3.1 First Article Inspection review by Collins will typically be scheduled within five (5) days of notice received if onsite review is required.
- 5.3.3.2 Use of a third-party source shall be considered an extension of Collins Aerospace regarding review and approval of FAIRs.
- 5.3.3.3 *Note: Collins Aerospace approval of the FAI does not absolve the supplier of the responsibility to ensure the FAI and parts are compliant to requirements.*
- 5.3.3.4 *Note: Collins Aerospace is migrating supplier notification of FAI approval to Net-Inspect. Until that migration is complete, suppliers may be notified of Collins approval through other means (e.g., a signed Form 1 or via the Collins supplier portal). Suppliers may be notified of First Article Inspection failure using the Collins supplier corrective action process.*
- 5.3.4 It is recognized that some documents are, on occasion, deemed proprietary information. When this is the case, the supplier shall include a letter in the FAIR supporting documentation stating the proprietary nature of the documents and that the documents shall be made available to Collins during a visit if required.

5.4 Nonconformance Handling

- 5.4.1 When a FAIR contains a documented nonconformance as indicated by Form 1, field 19, parts shall not ship unless Collins has approved shipment of the non-conforming material per the site's authorization process. Per AS/EN/SJAC9102, the supplier shall repeat the FAI process until all nonconformances are resolved.

5.5 Source Control Drawings

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5.5.1 When the Collins PO holder also holds design authority over the part / assembly being procured, the organization is to account for all features, requirements, and production test parameters (when defined) that appear on the Collins controlled drawing.

5.5.2 See Appendix B for additional clarification regarding identification of source control drawings relative to COTS and BTP items.

5.6 Record Retention

5.6.1 Supplier shall retain the current full FAIR and all subsequent partial FAIRs for a minimum of 10 years from the end of the contract or from the last shipment of product (whichever is later), in addition to other record retention requirements (e.g., COL-ASQR-PRO-0003).

5.6.2 Supplier shall ensure FAI records are protected from unintended alteration.

5.7 Distributor FAIRs

5.7.1 FAIR supporting documentation shall record traceability from the manufacturer to the Collins PO. When the FAI part is procured through a distributor, the distributor may create a Form 1 as a cover sheet and attach either the manufacturer FAIR or the existing Form 1 from a FAIR previously approved by Collins.

5.8 Commodity-based Requirements

5.8.1 Electronics

5.8.1.1 For PCBs, the following requirements apply:

- The FAIR shall include all design features of the individual PCB at a minimum. Panel details are only required in the FAIR if the panel details are defined in engineering documentation.
- All Hole / Drill chart data shall be validated on the FAIR, except the "Drill Name" column.
- Inks shall be reported, and certifications shall be attached, when inks are required on the drawing.
- For drawings containing GD&T, enter geometric tolerance for datums and positional tolerance for non-plated holes, when applicable.

5.8.1.2 Design characteristics within wire charts, schematic diagrams, or equivalent shall be included in FAI, each with a unique identifier.

5.8.2 Machining, Casting, and Forging

5.8.2.1 When machining a casting or forging that has no other details, the FAI shall be considered a detail.

5.8.2.2 When M&PT / M&P approval is required for the FAI part, evidence of approval shall be included with the FAIR.

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5.8.2.3 Casting and forging FAI may require post-machining validation of the FAI part to discover material anomalies (e.g., porosity, seams) before FAI is fully approved by Collins.

5.8.2.4 When multi-cavity tools are used, the inspection results from each cavity shall be included in Form 3 of the FAIR.

5.8.3 Plastics and Composites

5.8.3.1 When MP&T / M&P approval is required for the FAI part, evidence of approval shall be included with the FAIR.

5.8.3.2 FAI for injection molded parts may require post-machining validation of the FAI part to discover material anomalies (e.g., porosity, seams) before FAI is fully approved by Collins.

5.8.3.3 When multi-cavity tools are used, the inspection results from each cavity shall be included in Form 3 of the FAIR.

5.8.4 Other

5.8.4.1 For dress covers in the cut-and-sew commodity, Collins Aerospace reserves the right to request two (2) fully conformed sets, along with the FAIR, to keep for future reference. At least one of the two sets shall include the FAI part.

5.8.4.2 For optics (e.g., lenses), coating curve charts and environmental & durability test reports shall be included with the FAIR and shall provide enough evidence to verify that the article meets the drawing requirements.

5.9 Form and Supporting Documentation Requirements

5.9.1 All fields shall be filled out in accordance with AS/EN/SJAC9102, plus the additional requirements found in Table 5-1 through Table 5-4.

5.9.2 Interpret the definitions of R, CR, and O in Table 5-1 through Table 5-4 per AS/EN/SJAC9102, namely:

- **[R]** – Required
- **[CR]** – Conditionally Required
- **[O]** – Optional

5.9.3 Appendix A provides a summary of instructions for completing Forms 1, 2, and 3 found in AS/EN/SJAC9102 and this document. The summary is for reference only.

Table 5-1: Requirements for Form 1

FIELD #	FIELD NAME	ADDITIONAL REQUIREMENTS
Field 1 [R]	Part Number	
Field 2 [R]	Part Name	
Field 3 [CR]	Serial Number	
Field 4 [R]	FAIR Identifier	
Field 5 [R]	Part Revision Level	
Field 6 [R]	Drawing Number	<ul style="list-style-type: none"> Drawing number shall reflect the Collins drawing and/or DPD, when available. <i>Note: the drawing number may be different than the part number.</i>
Field 7 [R]	Drawing Revision Level	<i>Note: The drawing revision may be different than part revision.</i>
Field 8 [CR]	Additional Changes	<i>Note: SRI is insufficient approval for product deviations.</i>
Field 9 [R]	Manufacturing Process Reference	
Field 10 [R]	Organization Name	
Field 11 [R]	Supplier Code	<i>Note: for Collins PO holders, the supplier code is issued by Collins Aerospace and listed on the Collins PO.</i>
Field 12 [R]	Purchase Order Number	<i>Note: For Collins PO holders, enter the Collins procurement document number (e.g., purchase order, LTA, scheduling agreement).</i>
Field 13 [R]	Detail/Assembly	
Field 14 [R]	Full FAI/Partial FAI	
Baseline [CR]		
Reason [R]		
Field 15 [CR]	Part Number	When Collins is the design authority, the part number shall be defined by Collins, either as listed on engineering documentation or the approved manufacturer's list (AML).
Field 16 [CR]	Part Name	
Field 17 [CR]	Part Type	
Field 18 [CR]	FAIR Identifier	For COTS items, enter a certification traceability number.
Field 19 [R]	Does FAIR Contain a Documented Nonconformance(s)?	
Field 20 [R]	FAIR Verified By	
Field 21 [R]	Date	
Field 22 [R]	FAIR Reviewed / Approved By	
Field 23 [R]	Date	
Field 24 [CR]	Customer Approval	
Field 25 [CR]	Date	
Field 26 [O]	Comments	

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Table 5-2: Requirements for Form 2

FIELD #	FIELD NAME	ADDITIONAL REQUIREMENTS
Field 1 [R]	Part Number	
Field 2 [R]	Part Name	
Field 3 [CR]	Serial Number	
Field 4 [R]	FAIR Identifier	
Field 5 [CR]	Material or Process Name	<ul style="list-style-type: none"> If processes are required to be performed multiple times (e.g., 2x MPI), each occurrence shall be listed in separate rows with all information included. If listed in the engineering documentation, include ink and clear coat.
Field 6 [CR]	Specification Number	If listed in the engineering documentation, include the applicable revision, type, class, grade, etc.
Field 7 [CR]	Code	
Field 8 [CR]	Supplier	
Field 9 [CR]	Customer Approval Verification	
Field 10 [CR]	Certificate of Conformance Number	
Field 11 [CR]	Functional Test Procedure Number	Enter the revision date and/or revision of the test procedure, if defined.
Field 12 [CR]	Acceptance Report Number	
Field 13 [O]	Comments	

Table 5-3: Requirements for Form 3

FIELD #	FIELD NAME	ADDITIONAL REQUIREMENTS
Field 1 [R]	Part Number	
Field 2 [R]	Part Name	
Field 3 [CR]	Serial Number	
Field 4 [R]	FAIR Identifier	
Field 5 [R]	Char. No.	All balloons shall be individually listed and accounted for on Form 3.
Field 6 [CR]	Reference Location	
Field 7 [CR]	Characteristic Designator	
Field 8 [R]	Requirement	
Field 9 [R]	Results	
Field 10 [CR]	Designed / Qualified Tooling	
Field 11 [CR]	Nonconformance Number	
Field 12 [O]	Additional Data / Comments	

Table 5-4: Required Supporting Documentation

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DOCUMENT	REQ.
Completed Forms 1, 2 & 3 per AS/EN/SJAC9102.	R
Ballooned Documents – drawing(s), parts list(s), model(s), control drawing(s), specifications, configuration control sheet(s) (CCS), etc.	R
A photograph or replication of Part Marking that represents production marking (bag and tag photo is acceptable for details that are used in sub of top-level assemblies). If parts are serialized, the serial number contained in the part marking photo or replication shall match Form 1, field 3. <i>NOTE: part marking includes any other required marking specified in the Engineering requirements (e.g., direction arrows; grab here; hold here; flow; this side up).</i>	CR
<i>NOTE: To ensure correct part marking, approval may be obtained from Collins prior to FAI submission.</i>	O
Certifications for all material(s) (e.g., raw materials, paint, primer, adhesives, weld filler)	CR
CoC for all special processes (including Finish Application) with revision(s) used. See COL-ASQR-PRO-0003 and other SBU-specific flow-down for additional special process and certification requirements.	CR
CoC and/or traceability documentation for all COTS items.	CR
Copies of approved nonconforming material documentation (e.g., QNs, Deviations, Waivers) as applicable to the FAI part (see Form 1, field 8 and Form 3, field 11).	CR
Supporting Change Documentation associated with the FAI part. The document number shall match Form 1, field 8. Examples include: <ul style="list-style-type: none"> • Engineering Change Proposal Requests (ECPR) • Collins form COL-ASQR-FRM-0002 (Supplier Process Change Notification) • Mechanical Advanced Action Authorization (MAAA) • ADCN (Advance Drawing Change Notice) • DCN (Drawing Change Notice) • CCS (Configuration Control Sheet) • QN (Quality Notification) 	CR
Test Report(s) – Copy of the Acceptance Test Report(s) referenced in Form 2, field 12.	CR

6.0 SUPERSEDED DOCUMENT(S)

DOCUMENT NUMBER	DOCUMENT TITLE
N/A	N/A

7.0 REVISION HISTORY

REVISION	DESCRIPTION	MODIFIED ON
00	Initial Issue.	November 4, 2024

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Appendix A: Form Guidance (Reference Only)

FORM 1 (FIELDS 1 TO 12)

<p>5. Part Revision Level (R) Revision level of the FAI part being inspected.</p> <p>When the part has not been revised, indicate as such (e.g., N/C, No Change).</p>	<p>1. Part Number (R) Number of the FAI part as shown on the Collins Purchase Order or the BOM.</p>	<p>2. Part Name (R) Name of the FAI part from the Collins PO or engineering / design documents.</p>	<p>3. Serial Number (CR) Serial number of the FAI part, if assigned by Collins. Part mark photo includes serial number shown here.</p>	<p>4. FAIR Identifier (R) Identifier for the FAIR.</p> <p><i>Note: this is autogenerated when using Net-Inspect.</i></p>	<p>7. Drawing Revision Level (R) Revision level of the drawing or DPD associated with the FAI part.</p> <p>If the drawing has not been revised, indicate as such (e.g., N/C, No Change).</p> <p><i>Note: May be different from field 5.</i></p>
<p>6. Drawing Number (R) Drawing and/or DPD number associated with the FAI part. Drawing number reflects the Collins drawing and/or DPD, when available.</p> <p><i>Note: the drawing number may be different than the part number.</i></p>	<p>1. Part Number:</p>	<p>2. Part Name:</p>	<p>3. Serial Number:</p>	<p>4. FAIR Identifier:</p>	<p>8. Additional Changes (CR) Provide reference numbers of any changes that are incorporated in the product, but not reflected in referenced drawing/part revision level.</p> <p>Example documents include: QN, Deviation, Waiver, ECPR, MAAA, COL-ASQR-FRM-0002, ADCN, DCN, CCS</p> <p><i>Note: SRI is insufficient approval for product deviations.</i></p>
	<p>5. Part Revision Level:</p>	<p>6. Drawing Number:</p>	<p>7. Drawing Revision Level:</p>	<p>8. Additional Changes:</p>	
	<p>9. Manufacturing Process Reference:</p> <p>Reference number that provides traceability to the manufacturing record of the FAI part (e.g., router number, manufacturing plan number).</p>	<p>10. Organization Name: Name of organization that performed the FAI.</p>	<p>11. Supplier Code: Unique number given to the organization.</p> <p><i>Note: for Collins PO holders, the supplier code is issued by Collins Aerospace and listed on the Collins PO. Since Collins may issue multiple vendor codes to a supplier, ensure the code matches that of the P.O. listed in field 12.</i></p>	<p>12. Purchase Order Number: Customer purchase order number.</p> <p><i>Note: For Collins PO holders, enter the Collins procurement document number (e.g., purchase order, LTA, scheduling agreement).</i></p>	

Key:
AS9102 requirement
Collins Aerospace requirement
Collins Aerospace example or note

FORM 1 (FIELDS 13 TO 18)

<p>13. Detail / Assembly (R) Type of FAI; check, as appropriate.</p>	<p>13. Detail: <input type="checkbox"/> Assembly: <input type="checkbox"/></p>	<p>14. Full FAI / Partial FAI (R) Check the appropriate box.</p> <p>14. Full FAI <input type="checkbox"/> Partial FAI: <input type="checkbox"/></p> <p>Baseline Part Number (including revision level): _____</p> <p>Reason for Full / Partial FAI: _____</p>		<p>14. Baseline Part Number (including revision level): (CR) For a partial FAI, provide the previous FAI part number or approved configuration (including revision level).</p>
	<p>a) If the part number above is a detail part only, go to field 19. b) If the part number above is an assembly, go to the "INDEX" section below.</p>			
<p>INDEX of part numbers or sub-assembly numbers required to make the assembly noted above.</p>				
<p>Data Fields 15, 16, 17, and 18: This section is only required if the part number identified in field 1 is an assembly. All BOM parts (e.g., detail parts, sub-assemblies, COTS) that are part of the assembly, identified in field 1, shall be listed in this section.</p>	<p>15. Part Number:</p>	<p>16. Part Name:</p>	<p>17. Part Type:</p>	<p>18. FAIR Identifier:</p>
	<p>15. Part Number (CR) When Collins is the design authority, the part number shall be defined by Collins, either as listed on engineering documentation (e.g., drawing, BOM) or the approved manufacturer's list (AML).</p>	<p>16. Part Name (CR) Name or description of the part number entered in field 15 that is installed in the assembly.</p>	<p>17. Part Type (CR) Enter whether the part is a detail part, sub-assembly, software, standard catalog item, or COTS (or equivalent).</p>	<p>18. FAIR Identifier (CR) FAIR identifier for the detail parts and associated assemblies.</p> <p>For COTS items, enter a certification traceability number.</p>
				<p>Other Requirements Regarding Field 18: Provide CoC and/or traceability documentation for all COTS items.</p> <p><i>Note: Refer to COL-ASQR-PRO-0003 and/or RC-9000 for requirements related to Collins Aerospace approval for distributors of metals, electronics, and hardware (COTS) in the supply chain.</i></p>

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FORM 1 (FIELDS 19 TO 26)

19. Does FAIR Contain a Documented Nonconformance(s)? (R)
When a nonconformance(s) has been documented in the FAIR, check "Yes".

19. Does FAIR Contain a Documented Nonconformance(s)? Yes No

20. FAIR Verified By: (R) Legible identification of the person verifying the evaluation activities per AS9102 were completed.	21. Date: (R) Date when field 20 was populated.
22. FAIR Reviewed/Approved By: (R) Legible identification of the person from the organization who reviewed and approved the FAIR. Should not be the same individual identified in field 20.	23. Date: (R) Date when field 22 was populated.
24. Customer Approval: (CR) Used by Collins to record approval.	25. Date: (CR) Date when field 24 was populated.
26. Comments: (O) Provide any supporting comments (e.g., associated nonconformance information, identification of associated documentation).	

Key:
AS9102 requirement
Collins Aerospace requirement
Collins Aerospace example or note

Note: Electronic identification is acceptable throughout.

FORM 2

5. Material or Process Name: (CR) Name of material (e.g., raw materials, paint, primer adhesives, weld filler, ink, clear coat) or special process as stated in the drawing, parts list, or specification. If processes are required to be performed multiple times (e.g., 2x MPI), each occurrence shall be listed in separate rows with all information included.	6. Specification Number: (CR) Provide the following information: • Material specifications and material form (e.g., sheet, bar) for all materials incorporated into the FAI part (e.g., weld, braze filler). • Special process specifications; including class, if applicable, and permitted substitutions. • If listed in the engineering documentation, include the applicable type, class, grade, etc. • If Commercial-Off-the-Shelf (COTS) / standard catalog items are modified, then list the non-modified standard hardware or COTS item part number. <i>NOTE: Non-modified COTS / standard catalog item(s), when part of an assembly, are not included here, but rather in Form 1, fields 15 to 18.</i>	7. Code: (O) Any code specified for the material or process.	8. Supplier: (CR) Identify organization (internal or external) performing special process(es) or supplying material. • Name. • Address. • Code (when available).	9. Customer Approval Verification: (CR) Indicate if the special process(es) or material sources are approved by Collins. Enter "Yes" if approved; "No" if approval is required, but process source is not approved; or "NA" if Collins approval is not required.	10. Certificate of Conformance Number: (CR) The applicable certificate number (e.g., special process completion certification, raw material test report number, modified standard catalog item compliance report number, traceability number).
11. Functional Test Procedure Number: (CR) Functional Test Procedure number identified as a design characteristic. Enter the revision date and/or revision of the test procedure, if defined.		12. Acceptance Report Number: (CR) The functional test certification indicating that test requirements have been met.			
13. Comments (O) Provide supporting comments, as applicable.					

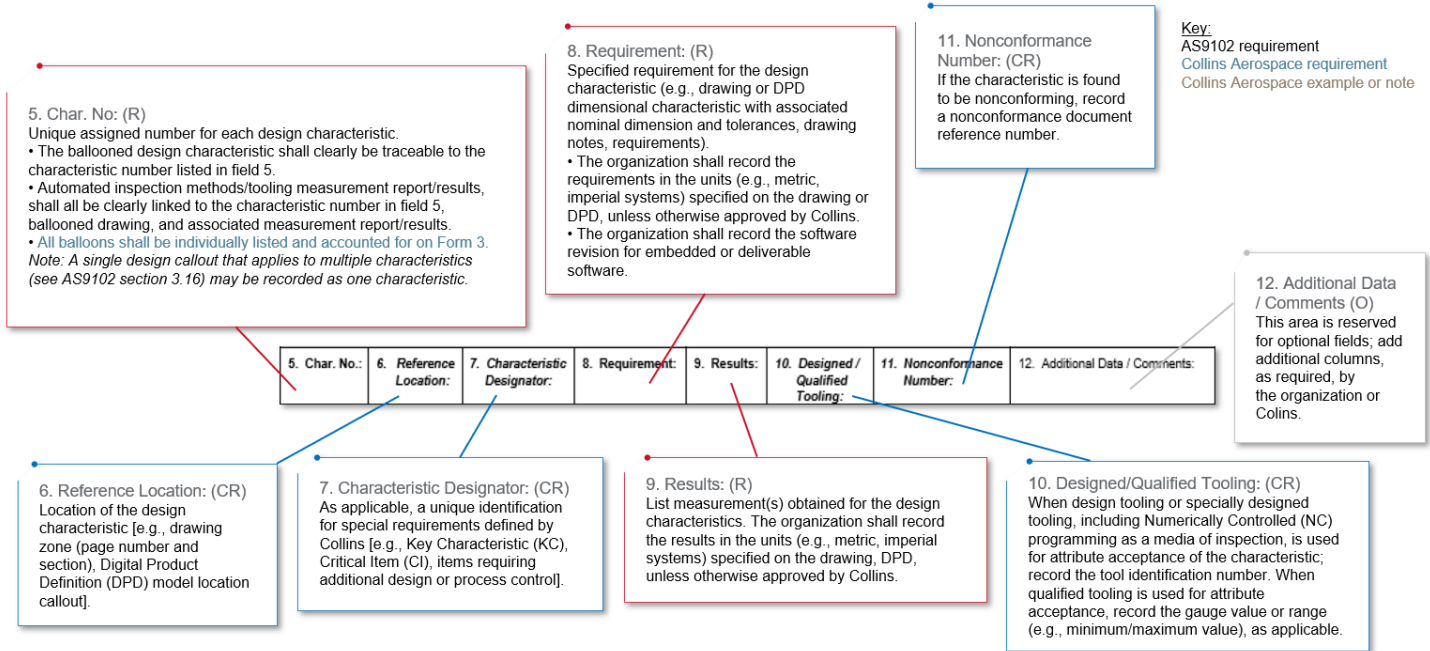
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FORM 3



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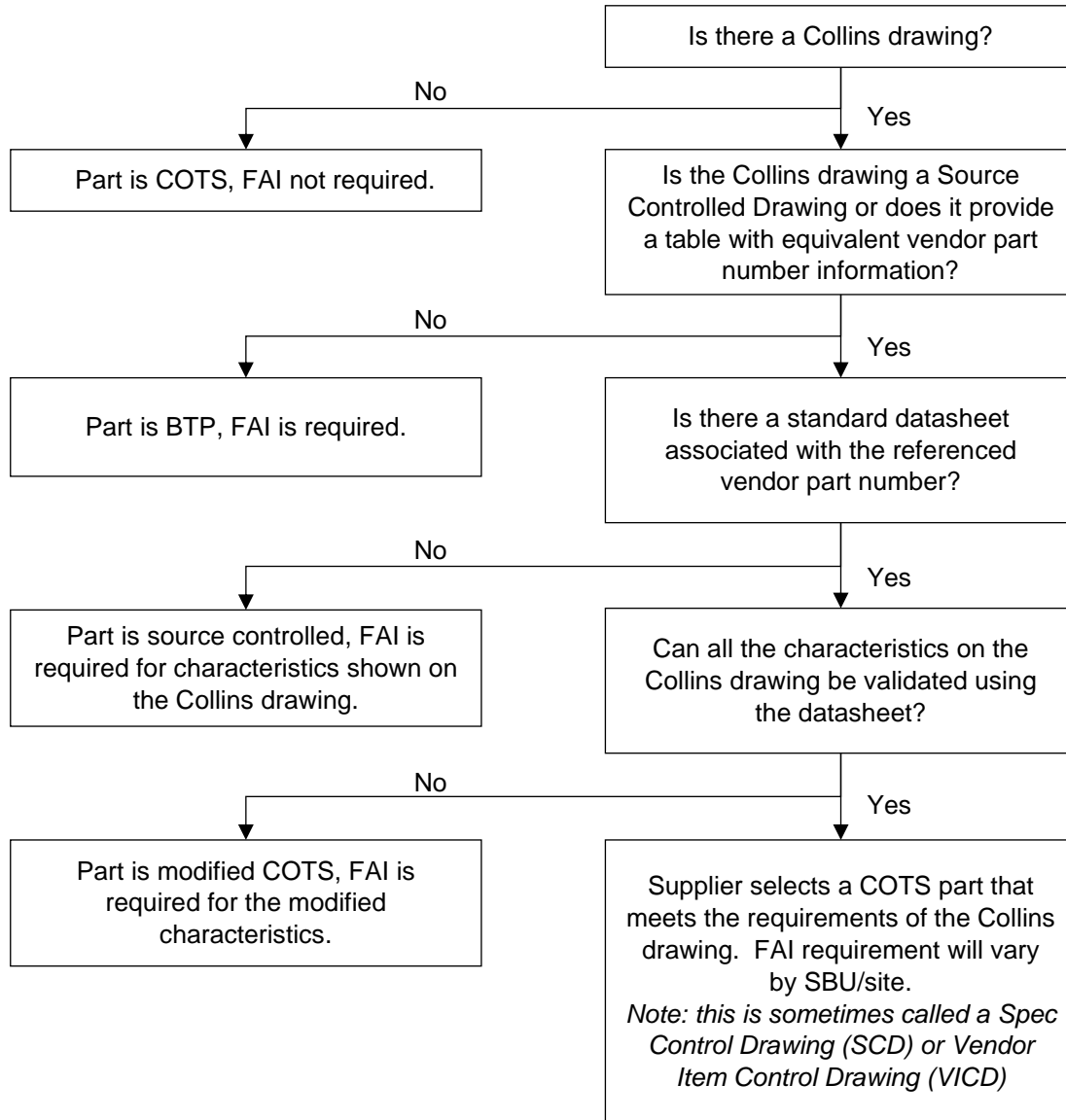
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Appendix B: Part Type Definition Guidance

The following decision tree is a guide to assist suppliers in determining if FAI will be required for a part or assembly. Although this guidance is generally accurate, consult quality requirement flow-downs for part-specific FAI requirements.



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