

Windsor Locks, CT 06096

Items of Interest 189

December 4th, 2020

NOTE: This Supplier Circular has been generated for all suppliers that provide products & services to Collins Aerospace Power and Controls and Global Operations Business Unit (Legacy Hamilton Sundstrand, Air Management Systems, Electric Systems & Engine Control Systems)

Release of HSM236 Rev D FAI Requirements

This supplier advisory is to inform all suppliers of the release of HSM236 Rev D, effective January 10, 2021. The new revision can be found on the supplier portal at the following location:

<https://suppliers.utc.com/SPPortal/Pages/QualitySSI>

The major changes include:

- Removed PPAP approval requirement/verification when approving FAI.
- Clarify requirements as necessary (per supplier/Collins feedback).
- Section 2.1.2 – added “make from similar part” as a reason for partial.
- Better align with AS9102 and remove duplicate requirements.
- Updated use of HS vs Collins Aerospace (kept “HS” when referring to COTS Items).
- Removed UTAS-FRM-0034 as an acceptable FAI document.
- Appendix A – Form 2, Block 10 – added requirements for continuous cast material regarding heat number.
- Updated DFAR spec numbers.
- Improved alignment with CPS11000 for castings and forgings.

For more information, contact the SRC through the SRI system on the Supplier Portal.

Supplier Circulars cover items of interest, interpretation of drawings and specifications as well as clarifications of Hamilton Sundstrand procedures. In addition, they bring attention to examples of problems encountered by other suppliers and present their solutions for possible application in your organization. After review and appropriate action, file this circular for the future reference.

This document contains no export controlled technical data