

# COL-ASQR-PRO-0003 (Aerospace Supplier Quality Requirements) Revision 06 Released

Dear Valued Suppliers,

Collins Aerospace has released COL-ASQR-PRO-0003 Revision 06 as of April 7. Suppliers have 90 days to perform gap analyses and implement any necessary changes. Suppliers do not have to submit gap plans; however, Collins Aerospace can request at any time that you provide these plans. Revision 06 will be effective July 6, 2025. Below are the highlighted and major changes of this revision update and does not include all changes and updates.

## Highlights

- Reference to AS9125 (Aerospace Series – Non-Deliverable Software Requirements) has been included.
- [COL-ASQR-WRK-0001 \(Supplier First Article Inspection FAI Requirements\)](#) has been referenced to provide first article inspection requirements for suppliers. Training information can be found on the [Supplier Documents & Disclosure site](#) in the lower right corner of the page.
- Customer Supplied or Owned Property requirements was updated for alignment.
- Torque validation and verification activities were added.
- Requirements for configuration management processes was included.
- The inspection sampling requirements were clarified.
- COL-FRM-0105 (Applicable Special Process Requirements) has been referenced to provide clarity around special process requirements for suppliers.

These documents can be obtained through the supplier portals and on the [Supplier Documents & Disclosure site](#).

## Questions

For any questions or concerns please reach out to your Collins Aerospace representative or [CentralSupplierQuality@Collins.com](mailto:CentralSupplierQuality@Collins.com).