

QIR Inspection Form							
Author: Cody Co	oogan		Issue Date: 9/19/2023 Effective Date: 2/21/2024				
QIR Name: Purchase Ord		er, Line, Release:	Job Number:	Part Number:			
QIR Role: ☐ Primary ☐ Secondary	QIR Status: ☐ Probation ☐ Production						
Does this order require Collins Aerospace QA Inspection either for QIR "Production" Status progression, or in response to a QIR recovery plan (loss of "Production" status)? \square Yes, \square No							
Please attach a copy of the Process Inspection Form (Inspection Record, or equivalent) used and the Certification of Compliance for this order. Please submit this certification package to Collins SQA and QA digitally, and physically with each order.							
QIR Initials:		QIR Signature:		Date (YYYY-MM-DD):			



Revision Record

Revision	Date	Section(s) Affected	Description of Change/Change Request Reference/Remarks
00	9/19/2023	All	New Document
01	2/21/2024	"Inspection Performed" Box	1 1

Document Control Sign-Off

Prepared By & Date:	Cody Coogan Digitally signed by: Cody Coogan email = cody. DN: CN = Cody Coogan email = cody. Coogan@collins.com C = AD OU = Supplier Quality Date: 2024.03.06 13:26:04 -06'00'
Safety Review and Date: NA	
Mfg. Engineering Review and Date:	Kyle Nichols Digitally signed by Kyle Nichols Date: 2024.03.05 17:10:38 -05'00'
Production Review and Date:	James Mayeski Digitally signed by James Mayeski Date: 2024.03.06 06:47:35 -05'00'
Quality Review and Date:	Lisa M. Campione Digitally signed by Lisa M. Campione Date: 2024.03.05 16:48:10 -05'00'