

## Aftermarket Service Solutions

### Course Syllabus: 523-0823773

**Course Title:** Pro Line 21 Advanced Bombardier Challenger 300/350 Combo; Level I – Operations & Flight Line Maintenance

**Prerequisites:**

1. Students should have basic knowledge of aircraft avionics systems and a working command of the English language (interpreters are available for special cases).

**Purpose:**

This course provides line maintenance personnel with training to operate and perform flightline maintenance for the Pro Line 21 system.

**Objectives:** Upon completing this course, the student should be able to:

1. Provide an overall understanding of Pro Line 21 avionics principles and operation.
2. Identify system components and the functional/operational characteristics of each Line Replaceable Unit (LRU).
3. Identify typical aircraft system interface/system architecture.
4. Perform fault isolation to a faulty LRU using Built-In Test (BIT) diagnostics.

**Course Length:** 5 Days

**Training Devices:**

1. Challenger 300 M-184 Test Rig (If available).

**Training Materials:**

1. PowerPoint presentation with LCD projector
2. Information sheets
3. Student material
4. Bombardier Challenger 300/350 Pro Line™ Advanced Avionics System Diagnostic Guide; 523-0820895
5. Collins Aerospace ADS-B Out PowerPoint , February 2020, 523-0825765

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### References:

Title and Type	Part Number
Bombardier Challenger 300/350 Pro Line 21™ Advanced Avionics System; Avionics System Manual	523-0820908
Bombardier Challenger 300/350 Pro Line 21™ Advanced Avionics System; Operator's Guide	523-0820887
Bombardier Aerospace Challenger 300 with IFIS Avionics System ; Diagnostic Guide	523-0807947
Bombardier Challenger 300/350 Pro Line 21™ Advanced Flight Management System; Operator's Guide	523-0820888

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#### Course Outline:

0. Level 1 – Operations & Flight Line Maintenance Introduction
  - A. Overview
  - B. Introductions
  - C. Course Registration
  - D. Course Description
  - E. Course Objectives
  - F. Course Evaluation & Critique
  - G. Publications
  - H. Publications Order
  - I. Publications & Training
  - J. Training Schedule
  - K. Service Solutions & Training
  - L. Summary
1. Data Buses
  - A. Overview
    - i. Theory and usage
  - B. Data Buses
  - C. ARINC 429
  - D. Display
  - E. Decoding
  - F. ARINC 453
  - G. Summary
2. Integrated Avionics Processing System (IAPS)
  - A. Overview
    - i. Resident Line Replaceable Modules (LRMs)
    - ii. Theory of operation
    - iii. Troubleshooting
  - B. IAPS

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- i. Integrated Card Cage (ICC); ICC-3111
- ii. IAPS Environment Control Module (IEC); IEC-3000
- iii. Power Supply; PWR-3000
- iv. Input / Output Concentrator (IOC); IOC-4100
- v. Configuration Strapping Unit (CSU); CSU-3100
- vi. Options Control Module (OCM)
- vii. Power Distribution
- viii. Overheat Reporting
- ix. Power Supply Shutdown
- x. IEC Fault
- xi. Flight Maintenance Computer (FMC); FMC-6200
- xii. Maintenance Diagnostic Computer (MDC); MDC-4110
- xiii. Flight Guidance Computer (FGC); FGC-3002

#### C. Summary

### 3. Electronic Flight Instrument System (EFIS)

#### A. Overview

- i. Line Replaceable Units (LRUs)
- ii. Operation
- iii. Theory of operation

#### B. EFIS LRUs

- i. Adaptive Flight Display (AFD); AFD-5220E
- ii. Display Control Panel (DCP); DCP-5020
- iii. Cursor Control Panel (CCP); CCP-5220
- iv. Reversion Switch Panel (RSP); RSP-5020
- v. Primary Flight Display (PFD) Flags and Annunciations
- vi. Liquid Crystal Display (LCD) Defects
- vii. Display Cleaning

#### C. Summary

### 4. Maintenance Diagnostic Computer (MDC)

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- A. Overview
    - i. Maintenance Diagnostic System theory and operation
  - B. Maintenance Diagnostic Computer (MDC); MDC-4110
    - i. Functions
    - ii. Controls and indicators
    - iii. Menu navigation
  - C. Summary
5. Synthetic Vision System (SVS)
- A. Overview
    - i. System components description, theory of operation and functional operation
    - ii. Avionics interface
    - iii. Malfunction troubleshooting
  - B. Synthetic Vision System
    - i. Synthetic Vision Computer (SVC); SVC-3000
    - ii. Video Interface Unit (VIU)
    - iii. Synthetic Vision Configuration Module (SVCM); SVCM-3000
  - C. Summary
6. Engine Indicating Crew Alerting System (EICAS)
- A. Overview
    - i. Data concentrators theory and operation
  - B. EICAS Line Replaceable Units (LRUs)
    - i. Data Concentrator Unit (DCU); DCU-5000
    - ii. Remote Data Concentrator (RDC); RDC-5000
    - iii. Lamp Driver Unit (LDU); LDU-4000
    - iv. Aural Warning Control Panel
    - v. Cursor Control Panel (CCP); CCP-5220
  - C. Summary
7. Integrated Flight Information System (IFIS)
- A. Overview

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- i. Theory and operation
  - ii. Items covered:
    - 1. File Server Unit (FSU)
    - 2. Graphical weather
    - 3. Jeppesen chart
    - 4. Enhanced map overlays
- B. File Server Unit (FSU); FSU-5010
  - i. Description
  - ii. Theory of operation
  - iii. Operation
- C. External Compensation Unit (ECU); ECU-3000
  - i. Description
  - ii. Theory of operation
- D. Equipment required for Graphical Weather Support
- E. Cursor Control Panel (CCP); CCP-5220
  - i. Menu selections
- F. Summary
- 8. Air Data System (ADS) & Attitude Heading System (AHS)
  - A. Overview
    - i. Theory and operation
    - ii. Topics covered:
      - 1. Air Data Computers (ADCs) and function
      - 2. Controls and indicators
      - 3. Attitude Heading System (AHS) indicators and interfaces
  - B. Air Data Computer (ADC); ADC-3000
    - i. Description
    - ii. Theory of operation
    - iii. Diagnostics
  - C. Attitude Heading System (AHS)

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- i. Components and functions
    - ii. Controls and indicators
  - D. Summary
- 9. Flight Guidance System (FGS)
  - A. Overview
    - i. Theory and operation
    - ii. Items covered:
      - 1. Flight guidance computers
      - 2. Flight guidance controls and indicators
      - 3. Flight guidance diagnostics
      - 4. Autopilot component theory
  - B. Flight Guidance System (FGS) Components
    - i. Flight Guidance Computer (FGC); FGC-3002
    - ii. Primary servos; SVO-3000
    - iii. Yaw damper linear actuator; SVL-4000
    - iv. Flight Guidance Panel (FGP); FGP-5020
  - C. Flight guidance diagnostics
  - D. Summary
- 10. Flight Management System (FMS)
  - A. Overview
    - i. Theory
    - ii. Items covered:
      - 1. Flight management computers
      - 2. Controls and indicators
  - B. Purpose of Flight Management System (FMS); FMS-6000
  - C. Control Display Unit (CDU); CDU-5200
  - D. Flight Management Computer (FMC); FMC-6200
  - E. Summary
- 11. Data Load

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- A. Overview
    - i. Description
  - B. Data Base Unit (DBU); DBU-5010E
    - i. Description
    - ii. Theory of operation
    - iii. Operation
  - C. Information Management Server (IMS); IMS-3500
  - D. Aircraft Information Management (AIM) System
  - E. Data loading
  - F. Summary
12. Radio Sensor System (RSS)
- A. Overview
    - i. Theory and operation
    - ii. Items covered:
      - 1. RSS components and function
      - 2. Controls and indicators
      - 3. Selection box method
      - 4. Tuning sources and reversion capability
      - 5. Troubleshooting
  - B. Radio Interface Unit (RIU)
  - C. Audio Control Panel (ACP) and Control Panel Electronics (CPE)
  - D. Radio tuning operations
  - E. VHF communications Receiver/Transmitter (R/T)
  - F. VOR/ILS/MB/ADF receiver (NAV)
  - G. Distance Measuring Equipment (DME)
  - H. High Frequency (HF) Receiver/Transmitter (R/T)
  - I. HF antenna coupler
  - J. SATCOM
  - K. Controller-Pilot Data Link Communications (CPDLC)



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- L. Radio Altimeter (ALT)
  - M. Mode S transponder (TDR-94D) with Traffic Surveillance System (TSS)
  - N. General maintenance procedures for Comm/Nav/Pulse equipment
  - O. Summary
13. Weather Radar (WXR)
- A. Overview
    - i. Theory and operation
    - ii. Items covered:
      - 1. Radar unit operation and theory
      - 2. Controls and indications
      - 3. Multiscan radar principles and theory
      - 4. Multiscan radar controls and indications
      - 5. Radar troubleshooting and maintenance
  - B. Capabilities
  - C. Modes of operation
  - D. Radomes
  - E. Fault indications
  - F. Radiation hazards
  - G. Summary
14. Automatic Dependent Surveillance – Broadcast Out (ADS-B OUT)
15. Summary
- A. Overview
  - B. Objectives
  - C. End of course written exam
  - D. End of course critique

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### Equipment Type:

Equipment	Nomenclature	Part Number
FGP-5020	Flight Guidance Panel	822-1574-001
SVO-3000	Aileron Servo	822-1168-032
SVO-3000	Elevator Servo	822-1168-033
SVL-4000	Rudder Linear Actuator	622-9968-003
FMC-6200	Flight Management Computer	822-2488-100
CDU-5200	Control Display Unit	822-1560-106
DBU-5010E	Data Base Unit	822-3000-203
ACP-5200	Audio Control Panel	822-2171-020
ALT-4000	Radio Altimeter	822-0615-206
CPE-5200	Control Panel Electronics	822-2172-010
DME-4000	Distance Measuring Equipment	822-1466-001
GPS-4000S	Global Positioning System	822-2198-010
HF-9031A	HF Receiver-Transmitter	822-0101-002
HF-9041	HF Antenna Coupler	685-0350-002
NAV-4000	VHF Navigation Receiver	822-1465-001
NAV-4500	VHF Navigation Receiver	822-1579-001
RIU-4100	Radio Interface Unit	822-1590-102,152
TDR-94D	Transponder	622-9210-409
TSS-4100	Traffic Surveillance Transmitter Receiver	822-2132-001
VHF-4000	VHF Communication Transceiver	822-1468-110
RTA-4114	Receiver/Transmitter/Antenna (14 inch with turbulence detection)	822-2255-001
RTA-4114	Receiver/Transmitter/Antenna (14 inch)	822-2255-001
WX-1000E	Lightning Detection System	270-2687-010

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	Processor	
TAC-5000	TAWS configuration module	822-1791-001
TAS-5000	Terrain Awareness Warning System Computer	822-1575-001
FSU-5010	File Server Unit	822-1543-201
ECU-3000	External Compensation Unit	822-1200-998,803
SCM-2200	SDU Configuration Module	822-2558-001
FSA-5000	File Server Application -006: Universal Weather -106: XM Weather	810-0001-320
GWX-3000	Graphical Weather Software (XM Weather)	810-0007-001
GWX-5000	Graphical Weather Software (Universal Weather)	810-0004-001
XMWR-1000	XM Receiver	822-2031-002
XMA-1000	XM Antenna	822-2030-001
SVC-3000	Synthetic Vision Computer	866-0232-010
SVC-3000 VIU	SVC Video Interface Unit	866-0232-060
SVCM-3000	Synthetic Vision Configuration Module	822-3095-109